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# **Electronic Control Systems Systems**

Catalog HY33-1825/US
North American Product Offering







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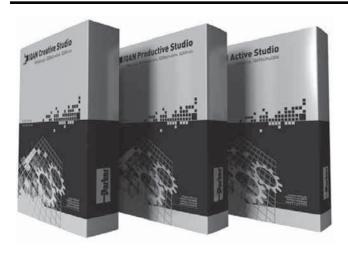
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#### **Contents**

When ordering IQAN Studios, the following items are included:

- IQAN Studio software CD-ROM
- 1 licence

The user's manual for IQANdesign is provided in electronic format and may be downloaded from our website, <a href="www.iqan.com">www.iqan.com</a>. For a printed manual, contact Parker Catalog Services.

Communication cables are not included. Order the cables you need from the accessories section.

#### Requirements

**CPU** PC compatible, Pentium® II 233 MHz

or better

RAM minimum 256 Mbyte

(512 Mbyte recommended)

**HD** 100 Mbyte storage space available

Ports serial port, RS232 or USB port

**Display** XVGA

(1280x1024 recommended)

**Software** Windows® 2000, XP, Vista, 7

#### **Upgrade**

It is always possible to download the latest version from our web site <a href="https://www.iqan.com">www.iqan.com</a>.

### Application

**Systems** 

The IQAN software studios cover all phases of a machine's life cycle, from development through production to after sales. There are three different studios available; IQAN Creative Studio, IQAN Productive Studio and IQAN Active Studio.

#### **IQAN** Creative studio

IQAN Creative studio is a user-programmable software package for the R&D department. It includes tools for application development, simulation and initial setup.

- IQANdesign
- IQANsimulate
- IQANrun

#### **IQAN Productive studio**

IQAN Productive studio is a software package for the manufacturing and service departments. It includes development tools for customization and automation of production and maintenance processes.

- IQANscript
- IQANcustomize
- IQANsimulate
- IQANrun

#### **IQAN Active studio**

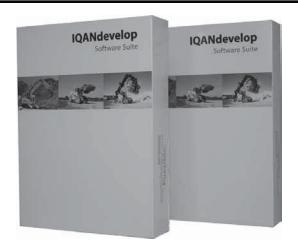
IQAN Active studio is a software package for service and production personnel. It includes tools for machine diagnostics, setup and simulation.

- IQANrun
- IQANsimulate

IQAN Studios are used with the newest IQAN products including the IQAN-MD3 and IQAN-MDL2 master/display units and also with the IQAN-MC2 controller.

Description	Ordering PN
IQAN Creative Studio	20073643
IQAN Productive Studio	20073644
IQAN Active Studio	20073642





#### **Contents**

When ordering IQANdevelop, the following items are included:

- IQANdevelop software CD-ROM
- 1 licence
- 1 serial cable
- 1 simulation cable (PRO version only)

The user's manual for IQANdevelop is available in electronic format and may be downloaded from our website, www.igan.com.

#### Requirements

**CPU** PC compatible, Pentium® II 233 MHz

or better

RAM minimum 256 Mbyte

(512 Mbyte recommended)

HD 100 Mbyte storage space available

serial port, RS232 or USB port **Ports** 

**XVGA** Display

(1280x1024 recommended)

Software Windows® 2000, XP

(Windows® XP is recommended)

#### **Upgrade**

It is always possible to download the latest version from our web site www.igan.com.

## **Systems**

#### **Application**

IQANdevelop is a software tool for adding modules and channels to the IQAN control system in order to build functions for the developer's mobile machine application.

The software is based on the different modules' block diagrams. To add a new module, you create a new block diagram. From the block diagram it is easy to set/edit channel parameters and measure the IQAN system.

With the navigator function in IQANdevelop you get an overview of the connected channels in a specific function. In this way it is easy to see how the channels interact with each other.

IQANdevelop is also a tool for measuring and troubleshooting IQAN systems. With a logging function, measurements can be viewed graphically. IQANdevelop PRO also includes IQANsimulate, for performing a virtual test of your application before installing it on the machine. IQANsimulate requires a National Instruments CAN communication card in order to operate.

IQANdevelop Change is a service tool which simplifies setup during production or after-sales service for your IQAN controlled mobile machine. Features that have been set as adjustable are easily accessed with the Change software by production employees and service personnel to fine tune and troubleshoot your machine's operation.

IQANdevelop software is used with the IQAN-MDM master/display and also with the IQAN-TOC8 and IQAN-TOC2 standalone controllers.

Description	Ordering PN
IQANdevelop PRO	20005607
IQANdevelop Change	20005606



#### **IQAN-MDL2**



#### General

Weight 0.9 Kg -30 to +50 °C Operating temperature Storage temperature -30 to +70 °C Protection in-cab use Voltage supply 11 - 32 VDC Current consumption (idle) 180 mA (28 VDC) 170 mA (14 VDC)

Data interface Type

Parker ICP, SAEJ1939. generic (user defined)

Communication ports Type

RS232, USB

Modem (MDL only) Type

GSM triband (900/1800/1900 MHz)

**Outputs** 

Proportional outputs 2 double Type current mode current - closed-loop PWM mode voltage - open-loop 100 - 2000 mA Signal range 25 - 333 Hz Dither frequency Resolution 1 mA

Digital outputs

Type high side switch 2 Å

Max load

Inputs

Voltage inputs 0 - 5 VDC Signal range Resolution 5 mV

Frequency inputs

Signal range (speed mode) 2 - 30000 Hz (position mode) 0 - 30000 Hz

Quadrature inputs

Signal range (speed mode) 2 - 30000 Hz (position mode) 0 - 30000 Hz

Digital inputs

DIN-A thru -D, DIN-M thru -P

Signal high >2 VDC Signal low <0.8 VDC

DIN-E thru -L

>3 VDC Signal high Signal low <2.5 VDC

#### **Application**

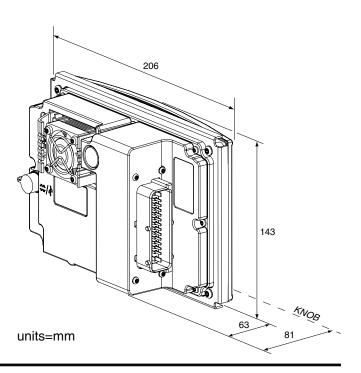
The IQAN-MDL2 is a central unit that works with a variety of expansion modules in an IQAN control system. The units work as a master, display information, provide a data gateway and have a variety of flexible I/O channels.

The IQAN-MDL2 is intended for the in-cab environment and will display vehicle data and system information. In most applications the display will replace all mechanical dial type instruments. The unit has a 6.5" transflective TFT color display that has very high optical performance.

The module can control proportional valves using current mode (current closed-loop) or PWM mode (voltage open-loop) signals. The analog inputs accept 0-5V signals from input devices or sensors. These inputs can also be set up to accept one frequency or directional frequency (quadrature) input. Many outputs may alternatively be used as digital inputs for switches. The IQAN-MDL2 is connected to other units by four CAN buses. All CAN buses may be configured as ICP (IQAN CAN Protocol), SAE J1939 or Generic CAN (user defined). The unit has two RS232 ports and a USB port for communication.

The IQAN-MDL2 has a large internal memory for logging and may be connected to an external modem for remote diagnostics.

**Description IQAN-MDL2**  Ordering PN 20075847







Weight 0.3 Kg -30 to +60 °C Operating temperature -25>LCD off >+75 °C Protection outdoor use Voltage supply 11-32 Vdc Current consumption (idle) 130 mA (28 Vdc) 190 mA (14 Vdc)

#### **Performance**

Processor 32-bit (144 MHz) 80K records Logging Sample time min 10ms Software tools **IQANdesign family** 

#### **Communication interfaces**

CAN (ISO 11898) 2 **Protocols** ICP, SAE J1939, CANopen, etc RS-232 **Protocols** AT-Hayes, GSM07.07, GSM07.05, IDP USB 2.0 (full speed)

#### **Outputs**

Digital output high side switch Type Max load 200 mA

#### Inputs

Voltage inputs Signal range 0 - 5 Vdc Resolution 1.2 mV Digital inputs  $(7)^{1}$ Signal high 4 Vdc Signal low 1 Vdc

1) The voltage and digital inputs share the same physical pins. The user defines the channels/pins with IQANdesign.

#### **Application**

The IQAN-MD3 is a master unit that works with a variety of expansion modules in the IQANdesign platform control system. The MD3 is fully programmable for use in any machine application, as a graphical user interface and as a CAN gateway.

The IQAN-MD3 is constructed to be weatherproof for outdoor use. The MD3 will display vehicle data and system information.

The IQAN-MD3 has a 3.5" transflective TFT color display. There are five navigation buttons and four 'soft' function buttons to make interaction with the control simple for the operator.

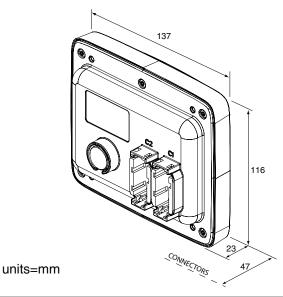
The unit is designed to be easily mounted in a vehicle dashboard or exterior control panel. The unit has two sealed and keyed Deutsch DTM 12 position connectors.

For time critical functions the MD3's sample rate can be set as low as 10 ms. The unit has a large internal memory for events and logging that is capable of storing 80,000 records.

The MD3 analog inputs accept 0-5V signals from input devices or sensors. These inputs can also be set up as on-off inputs. A digital output is available and may be used for alarm or alert signals.

The MD3 is connected to other units by two CAN busses. All CAN busses may be configured as ICP (IQAN CAN Protocol), SAE J1939 or Generic CAN. The unit supports RS232 for modem (remote diagnostic) connection and USB for communication with a PC.

#### **Description** Ordering PN **IQAN-MD3** 20072409







Weight 0.7 Kg
Temperature range -40 to +70 °C
Protection outdoor use
Voltage supply 11- 32 VDC
Current consumption (idle) 160 mA (28 VDC)
200 mA (14 VDC)

Data interface

Type Parker ICP

(IQAN CAN Protocol) J1939, Generic CAN

Communication port

Type

**USB 1.1** 

#### **Outputs**

Proportional outputs 8 double (max)1 Type current mode current - closed-loop PWM mode voltage - open-loop 100 - 2000 mA Signal range Dither frequency 25 - 333 Hz Resolution 1 mA Digital outputs 24 (max)1 Type high side switch Max load 2000 mA

#### Inputs

Voltage inputs 13 (max)<sup>1</sup>
Signal range 0 - 5 VDC
Resolution 5 mV
Frequency inputs 5 (max)<sup>1</sup>
Signal range (speed mode) 2 - 20000 Hz
(position mode) 0 - 20000 Hz
Digital inputs 13 (max)<sup>1</sup>

 $\begin{array}{lll} \mbox{Digital inputs} & \mbox{13 (max)}^1 \\ \mbox{Signal high} & \mbox{4 VDC - V}_{\mbox{\tiny BAT}} \\ \mbox{Signal low} & \mbox{0 - 1 VDC} \end{array}$ 

## Master units, IQANdesign platform **Systems**

#### **Application**

The IQAN-MC2 is a flexible master unit for the IQAN bus system. This unit is suitable for use as either a Bus master or standalone control. The IQAN-MC2 has new I/O flexibility that allows the user greater freedom in defining signals for both measurement and control.

The different input types are voltage, on/off, pulse and frequency. The outputs are proportional and on/off. The unit also has two CAN interfaces for bus communication using IQAN CAN Protocol (ICP) and SAE J1939 or Generic CAN.

The MC2 is equipped with a Real Time Clock and can perform data logging functions.

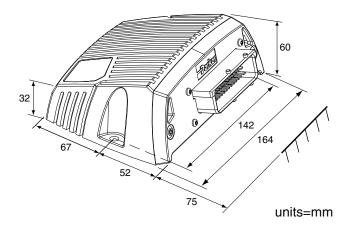
The IQAN-MC2 can control proportional valves using current mode (current closed-loop) or PWM mode (voltage open-loop) signals. The analog inputs will accept 0-5V signals from input devices or sensors. The inputs can also be configured for 5 frequency inputs. Some outputs may alternatively be used as voltage inputs or digital inputs for switches. For communication and diagnostics the MC2 has a USB interface.

The aluminum housing is designed to be rugged, but light and has a sealed, automotive AMP/Tyco power timer connector. The IQAN-MC2 has a membrane to prevent condensation inside the housing. Additional protection allows the unit to be steam-cleaned. This controller is designed for the outdoor environment.

Diagnostics: If an error is detected an LED on the top of the controller flashes a sequence to indicate the nature of the error.

<b>Description</b>
IQAN-MC2

Ordering PN 20070899





The flexible inputs and outputs share the same physical pins. The user defines the channels/pins with IQANdesign.



Weight 1.1 kg Temperature range -40 to +85 °C Operating, ambient -40 to +100 °C Storage, ambient Protection outdoor, chassis Voltage supply 9 - 32 Vdc Current consumption (idle) 160 mA (24V) 240 mA (12V) CAN buses **Protocols** Parker ICP (IQAN CAN Protocol) SAE J1939. Generic CAN

1) It is recommended that one CAN bus is dedicated for diagnostic purposes (PC interface)

#### Safety

IEC 61508 Up to SIL2 EN ISO 13849-1 Up to PLd PFHd < 10-7

#### **Outputs**

Proportional outputs
Current output pairs
Type
Signal range
Dither frequency
Dedicated digital outputs
Type
Max load

4
Current closed loop
100-2000 mA
70-333 Hz
5
hs+ls switch
3 x 3 A

2 x 1.5 A

4 Vdc - 32 Vdc

0 - 1 Vdc

Inputs

32 Max number of inputs Voltage inputs 16 0 - 5 Vdc Signal range Frequency inputs 8 4 Vdc - 32 Vdc Signal high Signal low 0 - 1 Vdc Alternative configuration Quadrature in (4) Digital in (8) Dedicated digital inputs

Dedicated digital inputs Signal high Signal low

### **Application**

The IQAN-MC3 is a SIL2 rated master module in the IQANdesign platform. It can be used as a standalone controller, as a single bus master, or together with other IQAN master modules.

All IQAN modules are designed with the functional safety requirements of mobile machines in mind. The IQAN-MC3 is especially suited for applications with higher demands on functional safety, where there is a need to prove the safety integrity of each implemented safety function. It is designed in accordance with IEC 61508, and can be used to implement safety functions of up to SIL2. When applying EN ISO 13849-1 for safety functions, it can be used as a PLd subsystem.

All of the 32 inputs on the IQAN-MC3 can be used for safety related signals, when the inputs are configured in pairs. On the unit there are analog inputs for 0-5 V signals from e.g. hall-effect or potentiometer sensors; digital inputs for e.g. switches; and frequency inputs. Frequency inputs can be configured to read signals from quadrature encoders, or alternatively to be used as digital inputs.

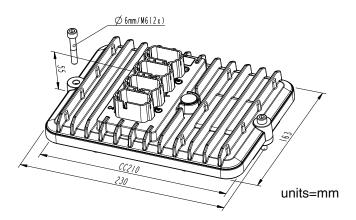
As a supply for sensors, it has two separately monitored 5 V reference signals.

All of the outputs on the IQAN-MC3 can be used for safety related signals. There are four proportional current outputs designed to drive proportional hydraulic valves, where each output controls one bidirectional valve section. The unit also has five digital outputs for driving on-off solenoids. Two of these are also intended to function as alarm outputs, for e.g. LED lamps.

The enclosure is designed to protect the electronics in a harsh environment on mobile machines. On the front of the unit, there are four sealed and individually keyed Deutsch DT connectors.

## **Description** IQAN-MC3

Ordering PN 20077717







Weight
Temperature range
Operating, ambient
Storage, ambient
Protection
Voltage supply
Current consumption (idle)
Data interface

Outputs

Digital out high
Type
Max load
Max PWM frequency
Digital out low
Type
Max load

Inputs

Voltage inputs Signal range Resolution Frequency inputs Signal range Digital inputs Signal high Signal low 1.2 kg

-40 to +85 °C -55 to +125 °C IP66 7 - 32 Vdc 200 mA Parker ICP (IQAN CAN Protocol)

16

high-side switch 2.5 A 500 Hz 4 low-side switch

2.5 A

0 - 10000 Hz

16

3.65 Vdc - VBAT 0 - 1.56 Vdc

#### **Application**

The IQAN-XC10 is an IQANdesign platform expansion module in the IQAN product group. This unit is designed to get a high digital I/O count in one module.

All IQAN expansion modules communicate with a master over a CAN bus, using the IQAN CAN protocol. The module has a large number of digital inputs for connection to switches. It also has analog inputs for connection to 0-5 Vdc sensors from resistive or Hall-effect sensors and joysticks. The sensors can be powered from the 5 V reference on the module. For flexibility, all of the analog voltage inputs can also be configured as digital inputs.

There are two types of frequency inputs, allowing for both active sensors, such as Hall effect sensors, and for inductive pickup sensors.

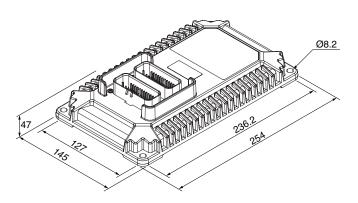
The module has a large number of digital outputs designed for driving on-off solenoids in a hydraulic system. The dedicated digital outputs can also be used for driving other types of loads, such as LEDs.

Some of the outputs can also be configured as PWM outputs, for less demanding proportional functions when temperature compensation is not needed. The PWM outputs are configured in pairs, where each pair is intended for one valve section. These outputs are monitored, and use a combination of high-side and low-side switches to make it possible to shut down in the event of wiring faults.

The IQAN-XC10 is designed for use on mobile machinery. It uses two keyed 35-pin Ampseal connectors. The unit also has two LEDs for aiding diagnostics when it is not connected to a master display.

**Description** IQAN-XC10

**Ordering PN** 20077638



units=mm





Weight 0.7 Kg
Operating temperature -40 to +70 °C
Protection outdoor use
Voltage supply 11- 32 VDC
Current consumption (idle) 180 mA (28 VDC)
170 mA (14 VDC)
Data interface Parker ICP

(IQAN CAN Protocol)

**Outputs** 

Proportional outputs 6 double (max)1 Type current mode current - closed-loop PWM mode voltage - open-loop 100 - 2000 mA Signal range 25 - 333 Hz Dither frequency Resolution 1 mA Digital outputs 12 (max)1 Type high side switch Max load 2 A

Inputs

Voltage inputs 8 (max)1 Signal range 0 - 5 VDC Resolution 5 mV Frequency inputs 4 (max)1 Signal range (speed mode) 2 - 30000 Hz (position mode) 0 - 30000 Hz Quadrature inputs 2 (max)1 Signal range (speed mode) 2 - 30000 Hz (position mode) 0 - 30000 Hz Digital inputs 20 (max)1 Signal high 4 VDC - VBAT Signal low 0 - 1 VDC

1) The flexible inputs and outputs share the same physical pins. The user defines the channels/pins with IQANdesign.

#### **Application**

The IQAN-XA2 is the next generation of expansion module in the IQAN product group. This unit is designed for high digital I/O count, weather resistance, and safety.

All IQAN expansion modules communicate with a master over a CAN bus. The XA2 module has new I/O flexibility that allows the user greater freedom in defining signals for measurement and control.

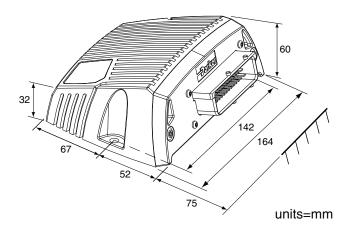
The IQAN-XA2 can control proportional valves using current mode (current closed-loop) or PWM mode (voltage open-loop) signals. The analog inputs accept 0-5V signals from input devices or sensors. These inputs can also be set up to accept 4 frequency or 2 directional frequency (quadrature) inputs. Many outputs may alternatively be used as digital inputs for switches. The XA2 also has a number of high power digital (on-off) outputs.

The aluminum housing is designed to be rugged, but light and has a sealed, automotive AMP/Tyco power timer connector. The XA2 has a membrane to prevent condensation inside the housing. This controller is designed for the outdoor environment.

The unit executes a self-test during start up and cyclic operation. An internal watch dog checks for software errors and will interrupt outputs if errors are detected. The IQAN-XA2 is made using selected components and conforms to strict international requirements.

Diagnostics: If an error is detected an LED on the top of the controller flashes a sequence to indicate the nature of the error.

**Description** Ordering PN IQAN-XA2 5010033







Weight 0.7 Kg
Operating temperature -40 to +70 °C
Protection outdoor use
Voltage supply 11- 32 VDC
Current consumption (idle) 180 mA (28 VDC)
170 mA (14 VDC)
Data interface Parker ICP

(IQAN CAN Protocol)

**Outputs** 

Digital outputs 12

Type high side switch

Max load 2 A

**Inputs** 

Voltage inputs

Signal range

Resolution

Digital inputs

Signal high

Signal low

8 (max)<sup>1</sup>

0 - 5 VDC

5 mV

20 (max)<sup>1</sup>

4 VDC - V<sub>BAT</sub>

0 - 1 VDC

#### **Application**

The IQAN-XS2 is the next generation of expansion module in the IQAN product group. This unit is designed for high digital I/O count, weather resistance, and safety.

All IQAN expansion modules communicate with a master over a CAN bus. The XS2 module has a large number of inputs and outputs that allows the user to have fewer modules for digital signals.

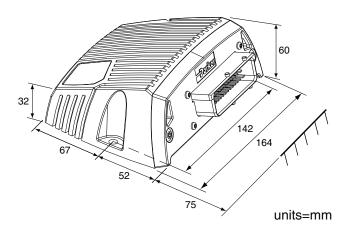
The IQAN-XS2 can control valves using digital (on-off) output signals. The analog inputs accept 0-5V signals from input devices or sensors. These analog inputs may alternatively be used as high impedance digital inputs for switches. The XS2 also has a number of dedicated digital (on-off) inputs.

The aluminum housing is designed to be rugged, but light and has a sealed, automotive AMP/Tyco power timer connector. The XS2 has a membrane to prevent condensation inside the housing. This controller is designed for the outdoor environment.

The unit executes a self-test during start up and cyclic operation. An internal watch dog checks for software errors and will interrupt outputs if errors are detected. The IQAN-XS2 is made using selected components and conforms to strict international requirements.

Diagnostics: If an error is detected an LED on the top of the controller flashes a sequence to indicate the nature of the error.

**Description** Ordering PN IQAN-XS2 5010017





<sup>1)</sup> The flexible inputs and outputs share the same physical pins. The user defines the channels/pins with IQANdesign.



Weight 0.7 Kg
Operating temperature -40 to +70 °C
Protection outdoor use

Voltage supply 9 - 34 VDC

Current consumption (idle) 180 mA (28 VDC) 170 mA (14 VDC)

Data interface Parker ICP

(IQAN CAN Protocol)

Additional CAN hub J1939 or other byte aligned CAN protocol

**Outputs** 

Proportional current outputs

Number 2 double
Signal range 60 - 1800 mA
Dither frequency 25 - 150 Hz
Dither amplitude 0 - 500 mA
Resolution 0.7 mA
Digital/ PWM (no current feedback)

Digital/ PWM (no current feedback) Number 6 / 3 do

Number 6 / 3 double Type high side switch

Max load 3 A

PWM frequency 25 - 2000 Hz E-gas/Servo motor output (PWM H-bridge)

Number 1

Signal Range 0-100% rated power

Max load 2,5A

Inputs

Voltage/Frequency

Number 10/3
Signal range 0 - 5 VDC
Resolution 5 mV
Frequency range 1-10 000 Hz

#### **Application**

IQAN-XT2 is one of the "rugged generation" of IQAN expansion modules. Key improvements for this generation of modules are flexibility, weather resistance and safety.

All IQAN expansion modules communicate with a master over a CAN-BUS serial link. The XT2 has an additional CAN hub designed to interface with J1939 diesel engines on mobile machinery and has a dedicated output for electronic throttle control.

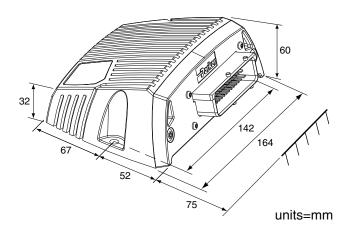
The XT2 module has a flexible I/O interface which gives system designers increased options. The same physical pin can be used for different types of inputs or outputs. New types of I/O such as E-gas and PWM outputs increase the flexibility of the module. Digital outputs now have features such as softstart and peak & hold. The J1939 CAN hub allows the XT2 to communicate directly with an electronic engine control bus.

The aluminum housing is designed to be rugged, but light and has a sealed, automotive AMP/Tyco power timer connector. The XT2 has a membrane to prevent condensation inside the housing. This controller is designed for the outdoor environment.

The unit executes a self-test during start up and cyclic operation. An internal watch dog checks for software errors and will interrupt outputs if errors are detected. The IQAN-XT2 is made using selected components and conforms to strict international requirements.

Diagnostics: If an error is detected an LED on the top of the controller flashes a sequence to indicate the nature of the error.

**Description** Ordering PN IQAN-XT2 5010018





#### **IQAN-LC5-C01 / C02**



General (Lever base)

Weight .41 kg
Voltage supply 9 - 32 Vdc
Current consumption 45mA @ 14Vdc
30mA @ 28Vdc
CAN (ISO 11898) CAN 2.0b

Protocol ICP (IQAN Protocol)

Mechanical (Lever base)

Angle of movement ±18°

Expected life

(full stroke cycles) 5 million Lever force in neutral, XY 0.6 Nm Full actuated, XY direction 1.4 Nm One time loading (max.) 100 Nm

### **Environmental (Lever base)**

Temperature range

Operating, ambient -40 to +85° C Storage, ambient -40 to +100° C Sealing (above flange) IP65

Connection
Electrical connection
Deutsch DTM,
2x 6 pos., 1x 12 pos.

**Inputs** 

Voltage inputs<sup>1</sup> 8(1)
Signal range 0-5 Vdc
Resolution 1.2 mV
Digital inputs 5
Signal high >4 Vdc
Signal low <= 1 Vdc

 The voltage inputs share the same physical pins. The user defines the channels/pins with IQAN software.

**Outputs** 

Digital output

Type high side switch Max load 200 mA

#### **Application**

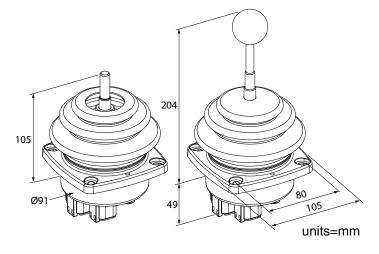
The IQAN-LC5-C01 is a large, coordinate joystick that incorporates ruggedness, functionality, light weight with high flexibility for mobile market applications. The unit is extremely robust, able to withstand aggressive conditions during outdoor use and in outdoor installations, including EMI, vibrations and a wide temperature range. The IQAN-LC5-C01 has high I/O count and the ability to support up to 5 axes in IQANdesign platform applications. Fourth generation IQAN-LL joysticks are easily replaced with the IQAN-LC5-C02 version. The U and N handles are offered.

The IQAN-LC5-C01/C02 housing has integrated Deutsch transportation connectors. The handle cable may be routed completely through the main, non-corrosive housing. This makes field mounting of new handles or replacing a bellow very easy to accomplish.

All proportional inputs are of contactless Hall effect type with dual sensors to provide redundancy for high safety and reliability. This makes it easy for the application designer to meet high safety requirements on functions by using IQAN software.

The IQAN-LC5-C01/C02 CAN levers are connected to other modules through a CAN bus.

Description	Ordering PN
IQAN-LC5-C01-U1	20076330
IQAN-LC5-C01-U2	20076331
IQAN-LC5-C01-H1	20076332
IQAN-LC5-C02-U1	20076333
IQAN-LC5-C02-U2	20076334
IQAN-LC5-C02-N2	20077690
IQAN-LC5-C02-N2E	20077686
IQAN-LC5-C02-N2T	20077685
IQAN-LC5-C02-N4	20077688
IQAN-LC5-C02-N4T	20077687





#### -MP handle for IQAN-LC5-C01



#### General (handle)

Weight Temperature range Sealing

.25 kg -40 to +85° C outdoor use

**Buttons/Trigger** 

Expected life (electrical) Expected life (mechanical) Travel Actuating force Switching current (max)

0.5 million 1 million 1.5 mm 2 - 5 Nm 400 mA, 32 VAC, resistive load

#### Thumb wheel

Rated power supply (Vs) Load resistive (min) Load capacitive (max) 1 uF Current consumption (typ) 16 mA Analog output active range 10%-90% Vs Resolution Angle of movement Expected life (operations) 5 million

5 Vdc  $4.5 \text{ k}\Omega$ 

< 2 mV± 25 degrees

#### Connection

B0W0T1 / B2W0T0 / B2W0T1 / B4W0T0 B4W0T1 / B4W1Tx / B2W2Tx / B8W0Tx

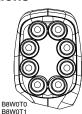
Deutsch DTM, 6 pos.

Deutsch DTM, 12 pos.

#### MP standard faceplate configurations













#### **Application**

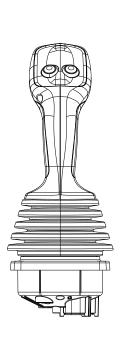
The MP handle option provides a variety of control interfaces in an ergonomic, multi-function handle that comfortably fits your hand. The handle is a robust design, able to withstand heavy use in outdoor installations, including exposure to a wide range of automotive chemicals. The handle has the capability to have a maximum of 8 buttons or 2 proportional thumb wheels in the faceplate. Combinations of buttons, thumb wheels, and trigger are also possible. The MP handle will be assembled to the IQAN-LC5-X05 base. and the cables are routed through the base. The push buttons and thumb wheel are easily connected to the vehicle wire harness by a Deutsch DTM connector.

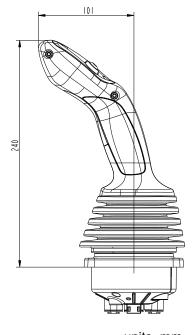
The MP handle is made to fit either the right or left hand, reducing inventory part numbers. The buttons are large, and have a nice tactile feel. The proportional thumb wheel has dual sensors providing 2 crossed outputs that may be compared in IQAN modules for safe operation.

Description	Ordering PN
IQAN-LC5-C01-MPB2W0T0	20076996
IQAN-LC5-C01-MPB2W0T1	20076997
IQAN-LC5-C01-MPB2W2T1	20076999
IQAN-LC5-C01-MPB4W0T0	20077000
IQAN-LC5-C01-MPB4W0T1	20077001
IQAN-LC5-C01-MPB4W1T1	20077003
IQAN-LC5-C01-MPB8W0T1	20077005

Consult datasheet and pricelist for other

IQAN-LC5-C01-MP options and ordering part numbers.





units=mm





Weight
Rated power supply
Min/max power
Operating temperature
(reduced display update)
Protection
Current consumption

Data interface

#### **Display**

Type
Resolution
Performance
Processor
Sample time
Software tools

**Communication interfaces** 

CAN (ISO 11898) Protocols

1 10100010

RS-232 Protocols

**Outputs** 

Digital output Type Max load

Buzzer

0.2 kg 12-24 Vdc 9/32 Vdc -30°C to +70°C -30°C to -10°C outdoor use max 100 mA (28 Vdc), max 180 mA (14 Vdc)

Parker ICP (IQAN CAN Protocol)

2.8" B/W LCD 202x32 pixels

16-bit (16 MHz) 20-100 ms IQANdevelop family

ICP, SAE J1939, CANopen, etc

AT-Hayes,GSM07.07, GSM07.05, IDP

1 high side switch

> 1.2 A Sound alarm output

#### **Application**

The IQAN-MDM is a master unit that works with the expansion modules in the IQANdevelop platform control system. The IQAN-MDM is fully programmable for use in any machine application. The unit works as a master for controlling applications, as a graphical user interface and as a CAN interface.

IQAN-MDM uses an improved 2.8" FSTN, black & white LCD for the best readability in all lighting conditions. The improved display uses Chip-On-Glass technology for higher reliability.

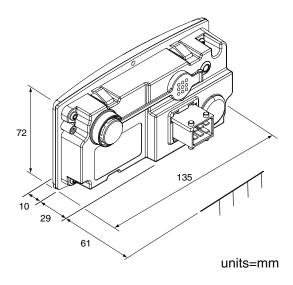
Function buttons and control buttons in combination with a graphical display makes system feedback with user interaction possible. With the three function buttons, a decrease/increase value-button and an escape-button, it is easy to adjust, calibrate and measure the IQAN system. In case of an error the display will alert the operator with a signal and a message on the display.

IQAN-MDM is designed for in-cab as well as outdoor use. It can be used in both 12 and 24 Vdc systems. The IQAN-MDM is connected to other units by a CAN bus. The CAN bus may be configured as ICP (IQAN CAN Protocol), SAE J1939 or Generic CAN. The RS232 interface is used for connection with PC and for land line or wireless modem (remote diagnostic) connection.

The IQAN-MDM also contains a real time clock, an alarm output and can present text in 10 different languages. A green LED indicator on the back of the module indicates supply voltage and status "heartbeat".

**Description** IQAN-MDM

Ordering PN 5010010







Weight 0.7 Kg
Operating temperature -40 to +70 °C
Protection outdoor use
Voltage supply 9 - 34 VDC
Current consumption (idle) 105 mA (28 VDC)
90 mA (14 VDC)

Data interface Parker ICP

(IQAN CAN Protocol)

#### **Outputs**

Proportional current outputs

Number 4 double

Signal range 60 - 1800 mA

Dither frequency 25 - 150 Hz

Dither amplitude 0 - 500 mA

Resolution 0.7 mA

Digital/ PWM (no current feedback)
Number 4/ 2 double
Type high side switch

Max load 3 A

PWM frequency 25 - 2000 Hz

#### Inputs

Voltage/Frequency

Number 4/2 Signal range 0 - 5 VDC

Resolution 5 mV Frequency range 1-30000 Hz

#### **Application**

IQAN-XP2 is one of the "rugged generation" of IQAN expansion modules. Key improvements for this generation of modules are flexibility, weather resistance and safety.

All IQAN expansion modules communicate with a master over a CAN-BUS serial link. Mobile machine I/O is controlled by selecting the appropriate expansion module from the IQAN product family.

The XP2 module has a flexible I/O interface which gives system designers increased options. The same physical pin can be used for different types of I/O.

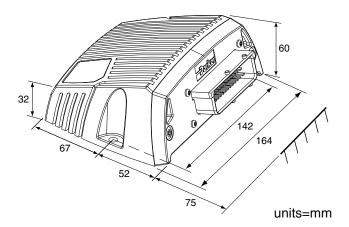
Various types of I/O such as PWM outputs increase the flexibility of the module. Digital outputs have features including softstart and peak & hold.

The aluminum housing is designed to be rugged, but light and has a sealed, automotive AMP/Tyco power timer connector. The XP2 has a membrane to prevent condensation inside the housing. This controller is designed for the outdoor environment.

The unit executes a self-test during start up and cyclic operation. An internal watch dog checks for software errors and will interrupt outputs if errors are detected. The IQAN-XP2 is made using selected components and conforms to strict international requirements.

Diagnostics: If an error is detected an LED on the top of the controller flashes a sequence to indicate the nature of the error.

**Description** Ordering PN IQAN-XP2 5010016





**Application** 



#### General

Weight 0.7 Kg -40 to +70 °C Operating temperature Protection outdoor use

Voltage supply 9 - 34 VDC Current consumption (idle)

180 mA (28 VDC) 170 mA (14 VDC)

Data interface **RS232** 

(using IQANdevelop) CAN hub J1939 or other byte aligned CAN protocol

#### **Outputs**

Proportional current outputs

Number 2 double Signal range 60 - 1800 mA Dither frequency 25 - 150 Hz Dither amplitude 0 - 500 mA Resolution 0.7 mA

Digital/ PWM (no current feedback)

Number 6 / 3 double Type high side switch

Max load 3 A

25 - 2000 Hz PWM frequency

#### Inputs

Voltage/Frequency

Number 10/4 0 - 5 VDC Signal range Resolution 5 mV 2-10 000 Hz Frequency range

## **Systems**

### IQAN-TOC8 is from the same family as the "rugged" generation of expansion modules in the IQAN product

group. These modules focus on flexibility, weather resistance and safety.

IQAN-TOC8 is a general purpose controller and communicates with a variety of input and output devices. It connects to a laptop PC and is programmed with IQANdevelop software. No Master module is required. It has proportional current outputs for valve control, digital/PWM outputs for auxiliary functions and analog/digital inputs for signals like pressure, RPM or temperature. The unit has a CAN hub designed to interface with a SAE J1939 network.

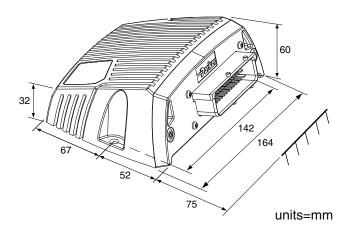
The IQAN-TOC8 has a flexible I/O interface. The same physical pin can be used for different types of I/O. New types of I/O such as digital PWM outputs increase the flexibility of the controller. The digital outputs have new features such as softstart and peak & hold.

The aluminum housing is designed to be rugged, but light and has a sealed, automotive AMP/Tyco power timer connector. The TOC8 has a membrane to prevent condensation inside the housing. This controller is designed for the outdoor environment.

The unit executes a self-test during start up and cyclic operation. An internal watch dog checks for software errors and will interrupt outputs if errors are detected. The IQAN-TOC8 is made using selected components and conforms to strict international requirements.

Diagnostics: If an error is detected an LED on the top of the controller flashes a sequence to indicate the nature of the error.

**Description** Ordering PN **IQAN-TOC8** 5010024





#### **Accessories**

#### **Communication cables**

#### 5030024

RS232-programming cable

length: 1,5 meters

use with: IQAN-MDM, -TOC8 (TOC8 requires adapter cable)



#### 5030080

Remote diagnostics-modem cable

length: 1,5 meters

use with: IQAN-MDM, -TOC8, (TOC8 requires adapter cable)



#### 5030089

Adapter-cable, panel mount

length: 0,4 meters

use with: IQAN-TOC8, -TOC2



#### 5030103

RS232-programming cable length: 1,5 meters

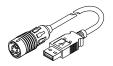
use with: IQAN-MDL2



#### 5030110

USB-programming cable

length: 1,5 meters use with: IQAN-MDL2



#### 5030124

USB adapter-cable, panel mount

length: 0,4 meters

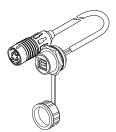
use with: IQAN-MC2, -MD3



#### 2830014

USB adapter-cable, panel mount

length: 0,4 meters use with: IQAN-MDL2

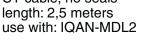


#### Prototype installation cables

#### 5030025

**Systems** 

C1-cable, no seals length: 2.5 meters



#### 5030029

C1-cable, with seals length: 2,5 meters use with: IQAN-MDM



#### 5030030

C1-cable, with seals length: 2,5 meters

use with: IQAN-XA2, -XS2, -XT2

-XP2, -TOC8, -MC2



#### 5030125

C1-cable, sealed length: 2,5 meters use with: IQAN-MD3



#### 5030126

C2-cable, sealed length: 2,5 meters use with: IQAN-MD3



#### 50301271

C1-cable, sealed length: 2,5 meters

use with: IQAN-LC5-C01, -C02 1) from catalog HY33-1800/US



#### 5030216

C1-cable, sealed, key A length: 2,5 meters use with: IQAN-MC3



#### 5030217

C2-cable, sealed, key B length: 2,5 meters use with: IQAN-MC3



#### 5030218

C3-cable, sealed, key C length: 2,5 meters use with: IQAN-MC3



#### 5030219

C4-cable, sealed, key D length: 2,5 meters use with: IQAN-MC3





#### **Accessories**

#### **Connector kits**

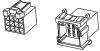
#### 5031022

C1-connector, 6 position use with: IQAN-MDM



#### 5031048

C1 and C2 -connectors, 12 pos. use with: IQAN-LL, -LM



#### 5031063

C1-connector, 42 position use with: IQAN-XA2, -XS2, -XT2, -XP2, -TOC8, -MDL2, -MC2



#### 20072406

C1-connector (grey), 12 position use with: IQAN-G1



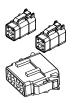
#### 20073081

C1-connector (grey), 12 position C2-connector (black), 12 position use with: IQAN-MD3



### 5035007

C1/C3-connector (grey), 6 pos. C2-connector (grey), 12 position use with: IQAN-LC5-C01, -C02

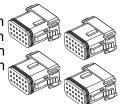


#### 5035016

C1-connector (key A), 18 position C2-connector (key B), 18 position

C3-connector (key D), 18 position C4-connector (key D), 18 position





#### **Address tags**

Systems

#### 5030060 - 5030067

IQAN address tags 0-7 with AMP terminals.
Bag of 10 pcs.



#### 5030070 - 5030077

IQAN address/termination tags 0T-7T with AMP terminals. Bag of 10 pcs.



#### 5030160 - 5030167

IQAN address tags 0-7 with Deutsch terminals. Bag of 10 pcs.



#### 5030170 - 5030177

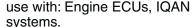
IQAN address/termination tags 0T-7T with Deutsch terminals. Bag of 10 pcs.



#### **Additional items**

#### 5010011

IQAN-LF1 electric speed/throttle pedal.





#### 200758481

IQAN-G1 gateway. Wireless GSM modem for remote diagnostics. use with: IQAN-MDM, -TOC8, -MDL2. -MD3



 Wireless service providers must also offer two-way Circuit Switched Data (CSD) services for transferring data.
 The IQAN-G1 will not be suitable for use in any region where the GSM service providers do not offer CSD.

#### 20077751<sup>2</sup>

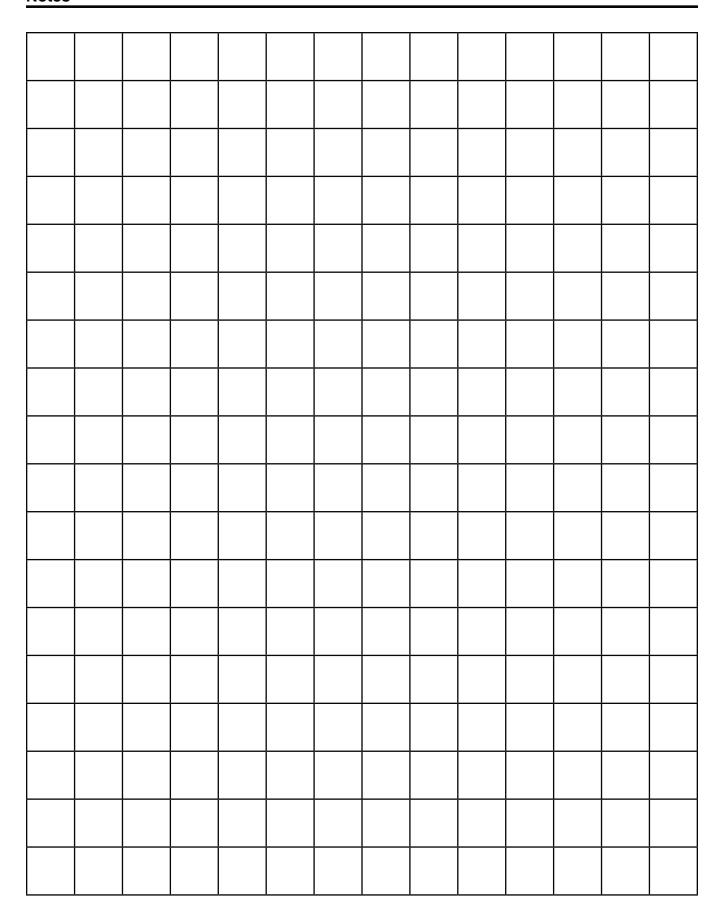
IQAN-G2 gateway. Wireless GSM/GPRS modem for remote diagnostics over internet. use with: IQAN-MDL2, -MD3, -MC2



 IQAN-G2 functionality will be available with a SIM-card from your preferred Network operator, and a paid subscription to a server solution that is offered by a Parker supplier.

Consult "IQAN accessories" datasheet and pricelist for other accessory items and ordering part numbers.







### **Terms of Sale with Warranty Limitations**

#### Offer of Sale

The items described in this document and other documents and descriptions provided by Parker Hannifin Corporation, Hydraulics Group, and its authorized distributors ("Seller") are hereby offered for sale at prices to be established by Seller. This offer and its acceptance by any customer ("Buyer") shall be governed by all of the following Terms and Conditions. Buyer's order for any item described in its document, when communicated to Seller verbally, or in writing, shall constitute acceptance of this offer. All goods or work described will be referred to as "Products".

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- 3. Delivery Dates; Title and Risk; Shipment. All delivery dates are approximate and Seller shall not be responsible for any damages resulting from any delay. Regardless of the manner of shipment, title to any products and risk of loss or damage shall pass to Buyer upon tender to the carrier at Seller's facility (i.e., when it's on the truck, it's yours). Unless otherwise stated, Seller may exercise its judgment in choosing the carrier and means of delivery. No deferment of shipment at Buyers' request beyond the respective dates indicated will be made except on terms that will indemnify, defend and hold Seller harmless against all loss and additional expense. Buyer shall be responsible for any additional shipping charges incurred by Seller due to Buyer's changes in shipping, product specifications or in accordance with Section 13. herein.
- 4. Warranty. Seller warrants that the Products sold hereunder shall be free from defects in material or workmanship for a period of eighteen months from the date of delivery to Buyer. The prices charged for Seller's products are based upon the exclusive limited warranty stated above, and upon the following disclaimer: DISCLAIMER OF WARRANTY: THIS WARRANTY COMPRISES THE SOLE AND ENTIRE WARRANTY PERTAINING TO PRODUCTS PROVIDED HERE-UNDER. SELLER DISCLAIMS ALL OTHER WARRANTIES, EXPRESS AND IMPLIED, INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULIAR PURPOSE.
- 5. Claims; Commencement of Actions. Buyer shall promptly inspect all Products upon delivery. No claims for shortages will be allowed unless reported to the Seller within 10 days of delivery. No other claims against Seller will be allowed unless asserted in writing within 60 days after delivery or, in the case of an alleged breach of warranty, within 30 days after the date within the warranty period on which the defect is or should have been discovered by Buyer. Any action based upon breach of this agreement or upon any other claim arising out of this sale (other than an action by Seller for any amount due to Seller from Buyer) must be commenced within thirteen months from the date of tender of delivery by Seller or, for a cause of action based upon an alleged breach of warranty, within thirteen months from the date within the warranty period on which the defect is or should have been discovered by Buyer. 6. LIMITATION OF LIABILITY. UPON NOTIFICATION, SELLER WILL, AT ITS OPTION, REPAIR OR REPLACE A DEFECTIVE PRODUCT, OR REFUND THE PURCHASE PRICE. IN NO EVENT SHALL SELLER BE LIABLE TO BUYER FOR ANY SPECIAL, INDIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES ARISING OUT OF, OR AS THE RESULT OF, THE SALE, DELIVERY, NON-DELIVERY, SERVICING, USE OR LOSS OF USE OF THE PRODUCTS OR ANY PART THEREOF, OR FOR ANY CHARGES OR EXPENSES OF ANY NATURE INCURRED WITHOUT SELLER'S WRITTEN CONSENT, EVEN IF SELLER HAS BEEN NEGLIGENT, WHETHER IN CONTRACT, TORT OR OTHER LEGAL THEORY. IN NO EVENT SHALL SELLER'S LIABILITY UNDER ANY CLAIM MADE BY BUYER EXCEED THE PURCHASE PRICE OF THE PRODUCTS.
- 7. Contingencies. Seller shall not be liable for any default or delay in performance if caused by circumstances beyond the reasonable control of Seller.
- 8. User Responsibility. The user, through its own analysis and testing, is solely responsible for making the final selection of the system and Product and assuring that all performance, endurance, maintenance, safety and warning requirements of the application are met. The user must analyze all aspects of the application and follow applicable industry standards and Product information. If Seller provides Product or system options, the user is responsible for determining that such data and specifications are suitable and sufficient for all applications and reasonably foreseeable uses of the Products or systems.
- 9. Loss to Buyer's Property. Any designs, tools, patterns, materials, drawings, confidential information or equipment furnished by Buyer or any other items which become Buyer's property, may be considered obsolete and may be destroyed by Seller after two consecutive years have elapsed without Buyer placing an order for the items which are manufactured using such property. Seller shall not be responsible for any loss or damage to such property while it is in Seller's possession or control.
- 10. Special Tooling. A tooling charge may be imposed for any special tooling, including without limitation, dies, fixtures, molds and patterns, acquired to manufacture Products. Such special tooling shall be and remain Seller's property notwithstanding payment of any charges by Buyer. In no event will Buyer acquire any interest in apparatus belonging to Seller which is utilized in the manufacture of the Products, even if such apparatus has been specially converted or adapted for such manufacture and notwithstanding any charges paid by Buyer. Unless otherwise agreed, Seller shall have the right to alter, discard or otherwise dispose of any special tooling or other property in its sole discretion at any time.
- 11. Buyer's Obligation; Rights of Seller. To secure payment of all sums due or otherwise,

- Seller shall retain a security interest in the goods delivered and this agreement shall be deemed a Security Agreement under the Uniform Commercial Code. Buyer authorizes Seller as its attorney to execute and file on Buyer's behalf all documents Seller deems necessary to perfect its security interest. Seller shall have a security interest in, and lien upon, any property of Buyer in Seller's possession as security for the payment of any amounts owed to Seller by Buyer.
- 12. Improper Use and Indemnity. Buyer shall indemnify, defend, and hold Seller harmless from any claim, liability, damages, lawsuits, and costs (including attorney fees), whether for personal injury, property damage, patent, trademark or copyright infringement or any other claim, brought by or incurred by Buyer, Buyer's employees, or any other person, arising out of: (a) improper selection, improper application or other misuse of Products purchased by Buyer from Seller; (b) any act or omission, negligent or otherwise, of Buyer; (c) Seller's use of patterns, plans, drawings, or specifications furnished by Buyer to manufacture Product; or (d) Buyer's failure to comply with these terms and conditions. Seller shall not indemnify Buyer under any circumstance except as otherwise provided.
- 13. Cancellations and Changes. Orders shall not be subject to cancellation or change by Buyer for any reason, except with Seller's written consent and upon terms that will indemnify, defend and hold Seller harmless against all direct, incidental and consequential loss or damage. Seller may change product features, specifications, designs and availability with notice to Buyer.
- **14. Limitation on Assignment.** Buyer may not assign its rights or obligations under this agreement without the prior written consent of Seller.
- 15. Entire Agreement. This agreement contains the entire agreement between the Buyer and Seller and constitutes the final, complete and exclusive expression of the terms of the agreement. All prior or contemporaneous written or oral agreements or negotiations with respect to the subject matter are herein merged.
- 16. Waiver and Severability. Failure to enforce any provision of this agreement will not waive that provision nor will any such failure prejudice Seller's right to enforce that provision in the future. Invalidation of any provision of this agreement by legislation or other rule of law shall not invalidate any other provision herein. The remaining provisions of this agreement will remain in full force and effect.
- 17. Termination. This agreement may be terminated by Seller for any reason and at any time by giving Buyer thirty (30) days written notice of termination. In addition, Seller may by written notice immediately terminate this agreement for the following: (a) Buyer commits a breach of any provision of this agreement (b) the appointment of a trustee, receiver or custodian for all or any part of Buyer's property (c) the filing of a petition for relief in bankruptcy of the other Party on its own behalf, or by a third party (d) an assignment for the benefit of creditors, or (e) the dissolution or liquidation of the Buyer.
- 18. Governing Law. This agreement and the sale and delivery of all Products hereunder shall be deemed to have taken place in and shall be governed and construed in accordance with the laws of the State of Ohio, as applicable to contracts executed and wholly performed therein and without regard to conflicts of laws principles. Buyer irrevocably agrees and consents to the exclusive jurisdiction and venue of the courts of Cuyahoga County, Ohio with respect to any dispute, controversy or claim arising out of or relating to this agreement. Disputes between the parties shall not be settled by arbitration unless, after a dispute has arisen, both parties expressly agree in writing to arbitrate the dispute.
- 19. Indemnity for Infringement of Intellectual Property Rights. Seller shall have no liability for infringement of any patents, trademarks, copyrights, trade dress, trade secrets or similar rights except as provided in this Section. Seller will defend and indemnify Buyer against allegations of infringement of U.S. patents, U.S. trademarks, copyrights, trade dress and trade secrets ("Intellectual Property Rights"). Seller will defend at its expense and will pay the cost of any settlement or damages awarded in an action brought against Buyer based on an allegation that a Product sold pursuant to this Agreement infringes the Intellectual Property Rights of a third party. Seller's obligation to defend and indemnify Buyer is contingent on Buyer notifying Seller within ten (10) days after Buyer becomes aware of such allegations of infringement, and Seller having sole control over the defense of any allegations or actions including all negotiations for settlement or compromise. If a Product is subject to a claim that it infringes the Intellectual Property Rights of a third party. Seller may, at its sole expense and option, procure for Buyer the right to continue using the Product, replace or modify the Product so as to make it noninfringing, or offer to accept return of the Product and return the purchase price less a reasonable allowance for depreciation. Notwithstanding the foregoing, Seller shall have no liability for claims of infringement based on information provided by Buyer, or directed to Products delivered hereunder for which the designs are specified in whole or part by Buyer, or infringements resulting from the modification, combination or use in a system of any Product sold hereunder. The foregoing provisions of this Section shall constitute Seller's sole and exclusive liability and Buyer's sole and exclusive remedy for infringement of Intellectual Property Rights.
- 20. Taxes. Unless otherwise indicated, all prices and charges are exclusive of excise, sales, use, property, occupational or like taxes which may be imposed by any taxing authority upon the manufacture. sale or delivery of Products.
- **21. Equal Opportunity Clause.** For the performance of government contracts and where dollar value of the Products exceed \$10,000, the equal employment opportunity clauses in Executive Order 11246, VEVRAA, and 41 C.F.R. §§ 60-1.4(a), 60-741.5(a), and 60-250.4, are hereby incorporated.



## Parker's Motion & Control Technologies

At Parker, we're guided by a relentless drive to help our customers become more productive and achieve higher levels of profitability by engineering the best systems for their requirements. It means looking at customer applications from many angles to find new ways to create value. Whatever the motion and control technology need, Parker has the experience, breadth of product and global reach to consistently deliver. No company knows more about motion and control technology than Parker. For further info call 1 800 272 7537



#### **AEROSPACE**

- Aircraft engines
- Business & general aviation
- Commercial transports Land-based weapons systems
- Military aircraft
- Missiles & launch vehicles
- Regional transports
- Unmanned aerial vehicles

#### **Key Products**

- · Flight control systems & components
- Fluid conveyance systems Fluid metering delivery
- & atomization devices
- Fuel systems & components
- Hydraulic systems & components
- Inert nitrogen generating systems
- Pneumatic systems & components
- Wheels & brakes



#### **CLIMATE CONTROL**

- Agriculture
- Air conditioning
- Food, beverage & dairy
- Life sciences & medical
- Precision cooling
- Transportation

#### **Key Products**

- CO2 controls Electronic controllers
- Filter driers
- Hand shut-off valves
- Hose & fittings
- Pressure regulating valves
- Refrigerant distributors
- Safety relief valves
- Solenoid valves
- Thermostatic expansion valves



#### **ELECTROMECHANICAL**

- Aerospace
- Factory automation
- Life science & medical
- Machine tools
- Packaging machinery
- Paper machinery
- Plastics machinery & converting
- Primary metals
- Semiconductor & electronics
- Wire & cable

#### **Key Products**

- AC/DC drives & systems
- Electric actuators, gantry robots & slides
- Electrohydrostatic actuation systems
- Electromechanical actuation systems
- Human machine interface
- Linear motors
- Stepper motors, servo motors, drives & controls
- Structural extrusions



#### **FILTRATION**

- Food & beverage
- Industrial machinery Life sciences
- Marine
- Mobile equipment
- Oil & gas
- Power generation
- Process
- Transportation

#### **Key Products**

- Analytical gas generators
- Compressed air & gas filters
- Condition monitoring
- Engine air, fuel & oil filtration
- Hydraulic, lubrication & coolant filters
- Process, chemical, water & microfiltration filters
- Nitrogen, hydrogen & zero air generators



#### **FLUID & GAS HANDLING**

#### **Kev Markets**

- Aerospace
- Agriculture
- Bulk chemical handling
- Construction machinery
- Food & beverage Fuel & gas delivery
- Industrial machinery Mobile
- Oil & gas
- Transportation
- Welding

#### **Key Products**

- Brass fittings & valves
- Diagnostic equipment Fluid conveyance systems
- Industrial hose
- PTFE & PFA hose, tubing & plastic fittings
- Rubber & thermoplastic hose & couplings
- Tube fittings & adapters
- Quick disconnects



#### **HYDRAULICS**

#### **Kev Markets**

- Aerospace
- Aerial lift
- Agriculture
- Construction machinery Forestry
- Industrial machinery
- Mining
- Oil & gas Power generation & energy

- Diagnostic equipment
- & accumulators
- Hydraulic motors & pumps
- Hydraulic systems
- Power take-offs
- & couplings
- Truck hydraulics
- Hydraulic cylinders
- Hydraulic valves & controls
- Rubber & thermoplastic hose
- Tube fittings & adapters
- Quick disconnects



### **PNEUMATICS**

- **Key Markets**
- Aerospace
- Conveyor & material handling Factory automation
- Life science & medical
- Machine tools
- Packaging machinery Transportation & automotive

- **Key Products**
- Air preparation Brass fittings & valves
- Manifolds Pneumatic accessories
- Pneumatic actuators & grippers Pneumatic valves & controls
- Quick disconnects
- Rotary actuators
- Rubber & thermoplastic hose
- & couplings Structural extrusions
- Thermoplastic tubing & fittings Vacuum generators, cups & sensors



### PROCESS CONTROL

- Key Markets
- Chemical & refining Food, beverage & dairy
- Medical & dental
- Microelectronics
- Oil & gas Power generation

- **Key Products** Analytical sample conditioning
- products & systems Fluoropolymer chemical delivery fittings, valves & pumps
- High purity gas delivery fittings, valves & regulators
- Instrumentation fittings, valves & regulators
- Medium pressure fittings & valves Process control manifolds



#### **SEALING & SHIELDING**

- **Key Markets**
- Aerospace Chemical processing
- Consumer
- Energy, oil & gas Fluid power
- General industrial Information technology
- Life sciences
- Military Semiconductor
- Telecommunications Transportation
- **Key Products** Dynamic seals
- Elastomeric o-rings EMI shielding
- Extruded & precision-cut, fabricated elastomeric seals Homogeneous & inserted elastomeric
- shapes High temperature metal seals
- Metal & plastic retained composite seals
- Thermal management



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